NOTE:
1. NOMINAL WALL THICKNESS: 0.080" (2.03MM)
2. MATERIAL: ABS, COLOUR: WHITE
3. FINISH - INSIDE SURFACES: SPI-A1
   - OUTSIDE SURFACES: MOLDTECH MT-110
4. ALL GATES, GATE REMOVAL, WITNESS LINES AND EJECTION PIN LOCATIONS TO BE APPROVED PRIOR TO TOOL CONSTRUCTION. NO GATES TO BE LOCATED ON AESTHETIC SURFACES.
5. VISIBLE SURFACES TO BE FREE OF SINK MARKS, FLASH, WELD LINES, WARP, BLEMISHES. COSMETIC INSPECTION PER SPI "uniform viewing conditions and cosmetic acceptance criteria".
6. MAX 10% REGRIND PERMITTED.
7. THIS DRAWING FOR REFERENCE PURPOSES ONLY. THE 3D CAD FILES SHOULD BE USED TO CONSTRUCT THE TOOLING AND COMMUNICATE DESIGN MODIFICATIONS.
8. RADII AND DRAFT PER 3D CAD FILES.

DIMENSIONS ARE IN INCHES
TOLERANCES
X.XXX .005
X.XX .01

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